

# Solid State Relays

## 1-Phase, Zero Cross or Instant On Switching

### 25 AAC, 230 VAC with LED and Built-in Transil

#### Types RF1A, RF1B



- AC switching Solid State Relay
- Switching through back to back thyristors
- Long lifetime through reduced stress on output chip
- Operational ratings: up to 280 VAC, 25 AAC
- Control voltage: 5 VDC, 12 VDC, 24 VDC
- LED for control status indication
- Integrated overvoltage protection on output
- Opto isolation input to output 3750 VAC
- 100k cycles endurance test according to UL508
- Pre-attached thermal interface to SSR backplate



## Product Description

The RF1 series provides a compact solid state switching solution suited for confined spaces. Long life time is ensured by the use of assembly technology that reduces stresses on the power semiconductors.

The RF1 series is suitable for resistive loads. The zero switching type (RF1A), switches ON when the voltage crosses zero. The instant-ON type

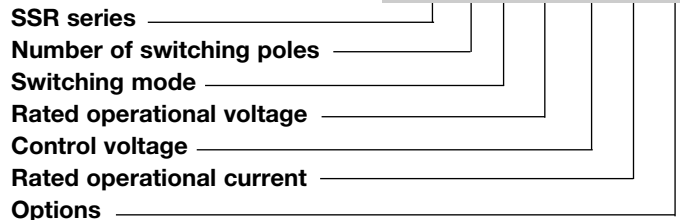
(RF1B), switches on when the control voltage is applied. Switch OFF occurs when current crosses zero.

Integrated transils provide protection against overvoltages. A green LED indicates presence of the control voltage. FASTON terminals enable fast installation. The RF1 is provided with pre-attached thermal interface ready for mounting on chassis or heatsink.

Specifications are stated at 25°C unless otherwise noted

## Ordering Key

**RF 1 A 23 D 25**



## Ordering Key

Switching mode	Rated voltage	Control voltage	Rated current*
RF1A: Zero Cross (ZC) RF1B: Instant On (IO)	23: 230 VAC (24 - 280 VAC), 50/60 Hz	L: 5 VDC M: 12 VDC D: 24 VDC	25: 25 AAC

## Selection Guide

Rated output voltage, Switching mode	Blocking voltage	Control voltage range	Rated operational current*
230 VAC, ZC	600 Vp	4.25 - 9.0 VDC 9.0 - 18.0 VDC 18.0 - 28.8 VDC	RF1A23L25 RF1A23M25 RF1A23D25
230 VAC, IO	600 Vp	4.5 - 9.0 VDC 11.0 - 18.0 VDC 18.0 - 28.8 VDC	RF1B23L25 RF1B23M25 RF1B23D25

\* Max. 25 AAC with suitable heatsink. Refer to Heatsink Selection tables.

## General Specifications

Latching voltage (across L-T)	≤ 20 V	Rated impulse withstand voltage, $U_{imp}$	4 kV (1.2/50 $\mu$ s) for Overvoltage Category III
Operational frequency range	45 to 65 Hz		
Leakage current @ rated voltage	< 3m AAC	Isolation Input to Output Input & Output to Case	3750 Vrms 2500 Vrms
Power factor	> 0.9 @ rated voltage		
Control input status	continuously ON Green LED, when control input is applied		

## Output Specifications

Rated operational current* AC-51 (IEC/EN 60947-4-3, UL508)	25 AAC	On state voltage drop	< 1.3 V
Minimum operational current	150 mA	$I^2t$ for fusing ( $t=10ms$ ) minimum	525 A <sup>2</sup> s
Rep. overload current - UL508: T=40°C, tON=1s, tOFF=9s, 50 cycles	40 AAC	Critical dV/dt @ Tj init = 40°C	1000 V/us
Non-repetitive surge current ( $t=10ms$ )	325 Ap	Endurance testing acc. to UL508	100,000 cycles

\* Max. 25 AAC with suitable heatsink. Refer to Heatsink Selection tables.

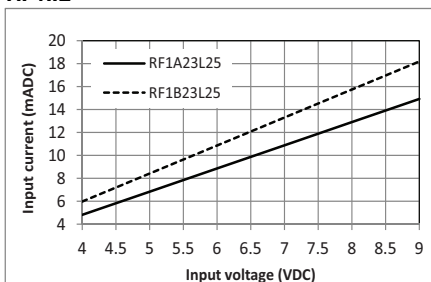
## Output Voltage Specifications

Operational Voltage Range	24-280 VAC
Blocking voltage	600 Vp
Output protection	Integrated transil

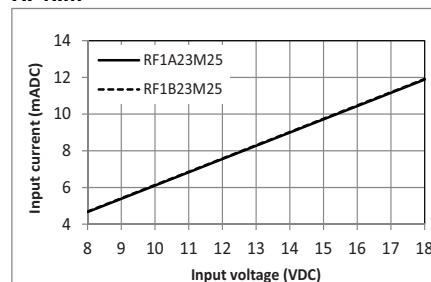
## Input specifications

		RF1..L	RF1..M	RF1..D
Control voltage range	RF1A	4.25 - 9.0 VDC	9.0 - 18.0 VDC	18.0 - 28.8 VDC
	RF1B	4.5 - 9.0 VDC	11.0 - 18.0 VDC	18.0 - 28.8 VDC
Pick-up voltage	RF1A	4.25 VDC	9.0 VDC	18.0 VDC
	RF1B	4.5 VDC	11.0 VDC	18.0 VDC
Drop-out voltage		1.0 VDC	1.0 VDC	1.0 VDC
Maximum Reverse voltage		9.0 VDC	18.0 VDC	28.8 VDC
Max Response time pick-up	RF1A	1/2 cycle	1/2 cycle	1/2 cycle
	RF1B	1 ms	1 ms	1 ms
Response time drop-out	RF1A	1/2 cycle	1/2 cycle	1/2 cycle
	RF1B	1/2 cycle	1/2 cycle	1/2 cycle
Input current		refer to diagrams below		

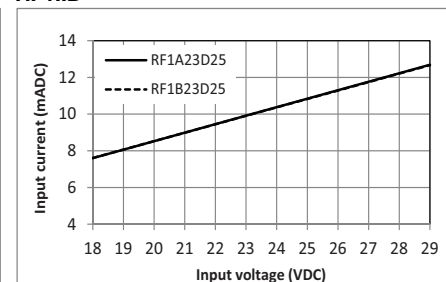
RF1..L



RF1..M



RF1..D

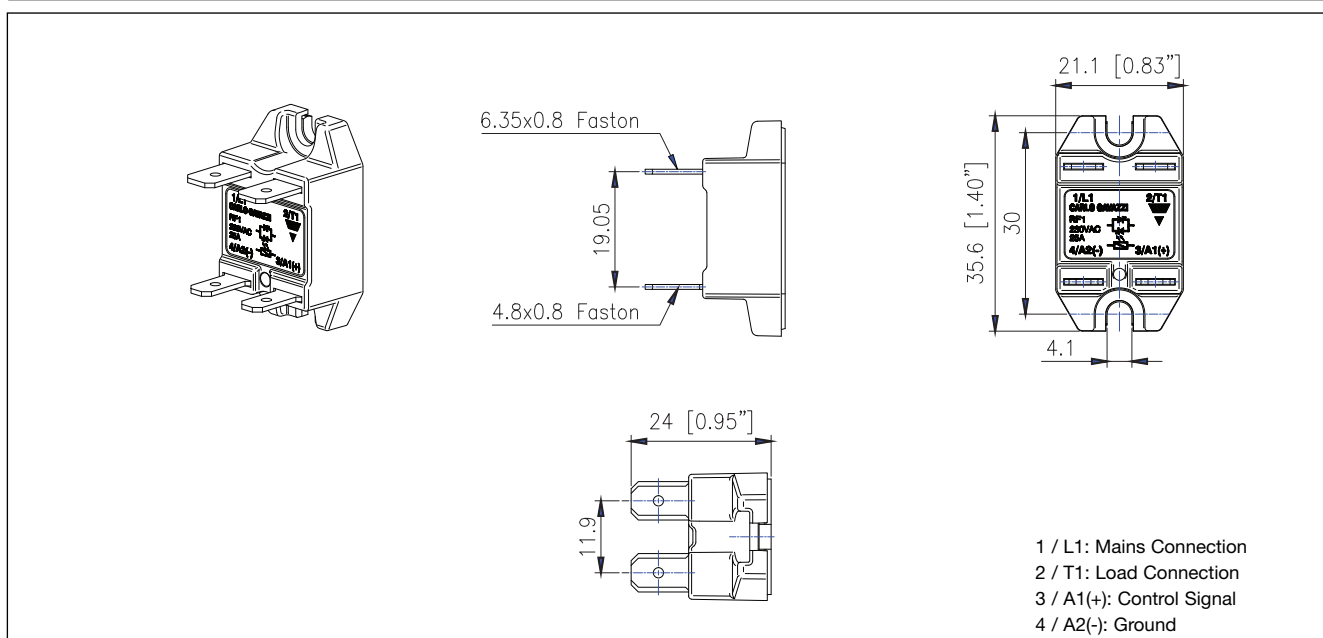




## Environmental and Housing Specifications

RoHS (2011/65/EU)	Compliant	Relative humidity	95% non-condensing @ 40°C
Pollution degree	2 (non-conductive pollution with possibilities of condensation)	UL flammability rating (housing)	UL 94 V0
Impact resistance (EN50155, EN61373)	15/11 g/ms	Installation altitude	0-1000 m. Above 1000 m derate linearly by 1% of FLC per 100 m up to a maximum of 2000 m
Vibration resistance (2-100Hz, IEC60068-2-6, EN50155, EN61373)	2 g	GWIT & GWFI	conforms to EN 60335-1 requirements
Weight	approx. 15 g approx. 210 g (box of 10 pcs.)		
Material	PA66, RAL7035		

## Terminal Layout and Dimensions



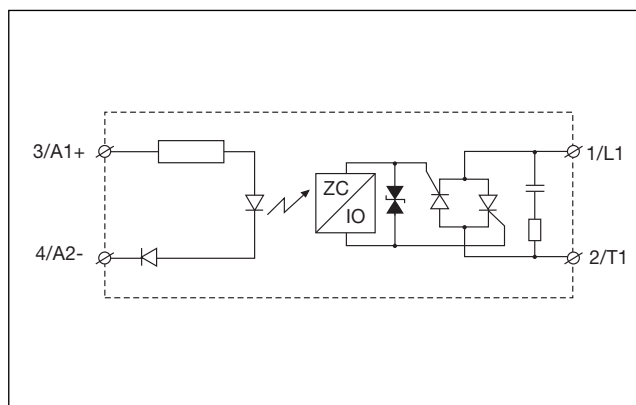
All dimensions in mm

## Connection Specifications

SSR mounting screws	M4
Terminal material	CuEtp, Nickel plated copper
Mounting torque	1.0Nm (8.85lb-in)
Fastons pull out force*	130N
Connection type power: 1/L1, 2/T1	Faston 6.35 x 0.8mm
Connection type control: 3/A1+, 4/A2-	Faston 4.8 x 0.8mm

\*Refer to Installation instructions

## Functional Diagram



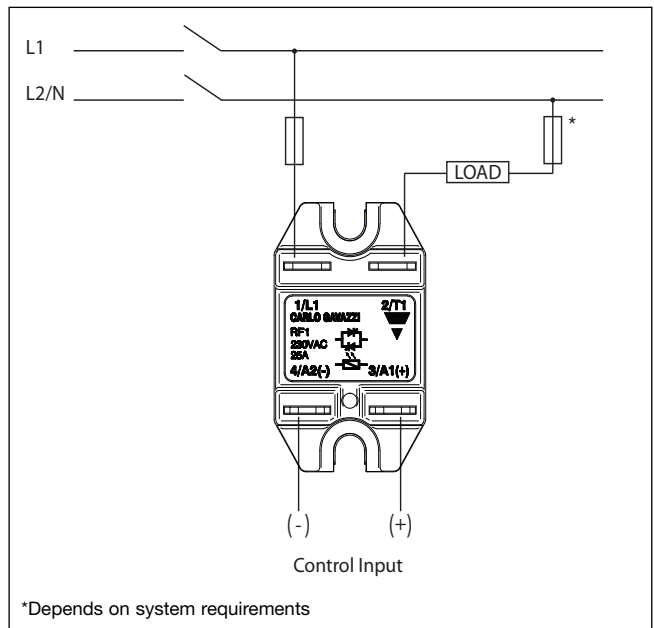
## Heatsink Selection

	Thermal resistance [°C/W]							Power dissipation [W]
	20	30	40	50	60	70	80	
25	2.5	1.9	1.3	0.8	0.3	--	--	23.8
22.5	3.2	2.5	1.8	1.1	0.5	--	--	20.9
20	4.1	3.2	2.4	1.6	0.9	0.2	--	18.1
17.5	5.5	4.3	3.2	2.3	1.4	0.6	--	15.4
15	7.5	5.9	4.4	3.2	2.1	1.0	0.1	12.9
12.5	10	8.4	6.4	4.6	3.1	1.7	0.5	10.4
10	16	12	9.3	6.8	4.7	2.8	1.2	8.1
7.5	--	--	15	10	7.1	4.3	2.0	5.9
5	--	--	--	--	13	7.5	3.4	3.8
2.5	--	--	--	--	--	--	--	1.9

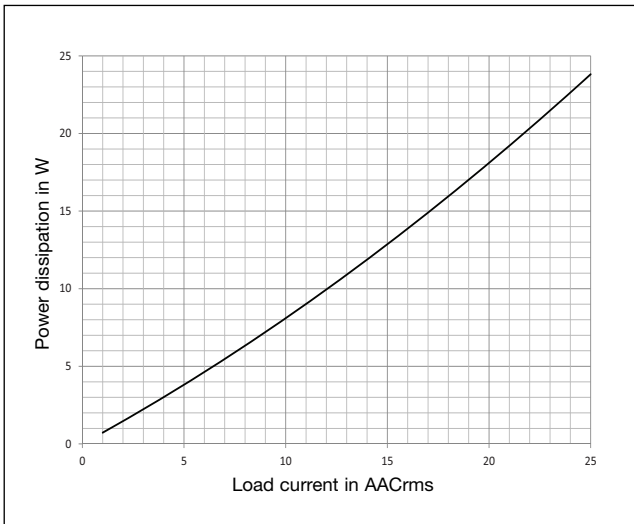
Ambient temp [°C]  $T_A$

Note: These thermal resistance values are only applicable to the RF1 using the pre-attached thermal interface.

## Connection Diagram

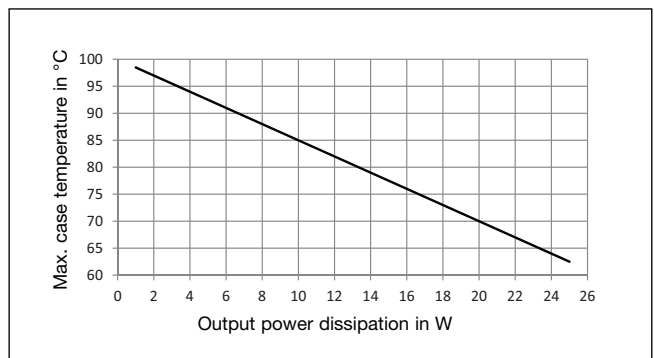


## Output Power Dissipation (P<sub>D</sub>)



## Thermal Specifications

Operating temperature	-30 °C to 80 °C (-22 to 176 °F)
Storage temperature	-40 °C to 100 °C (-40 to 212 °F)
Max. junction temperature, T <sub>j</sub>	100 °C (212 °F)
Junction to heatsink thermal resistance, including pre-attached thermal interface, R <sub>thjc</sub>	1.5 °C/W
Max. case temperature, T <sub>c</sub>	T <sub>j</sub> - (P <sub>D</sub> x R <sub>thjc</sub> ) See chart below



Duty cycle is considered to be 100%

## Short Circuit Protection, Co-ordination Type 2

Part No.	Prospective short circuit current [kArms]	Mersen*	Siba
RF1..25	10	690 VAC, 25A gR 10x38 mm, FR10GR69V25	600 VAC, 25A gRL 10x38 mm, 60 034 34.25

\* formerly Ferraz Shawmut